

FIG. 1

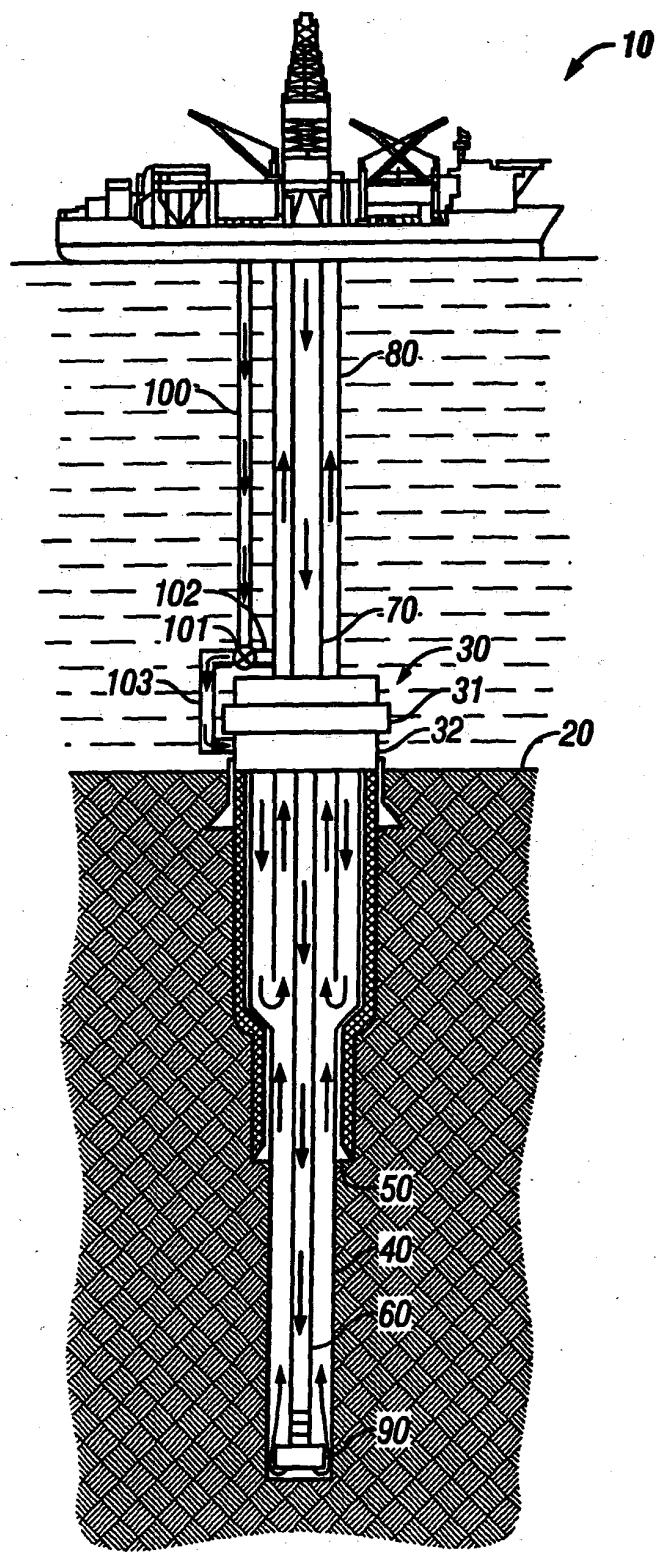


FIG. 2

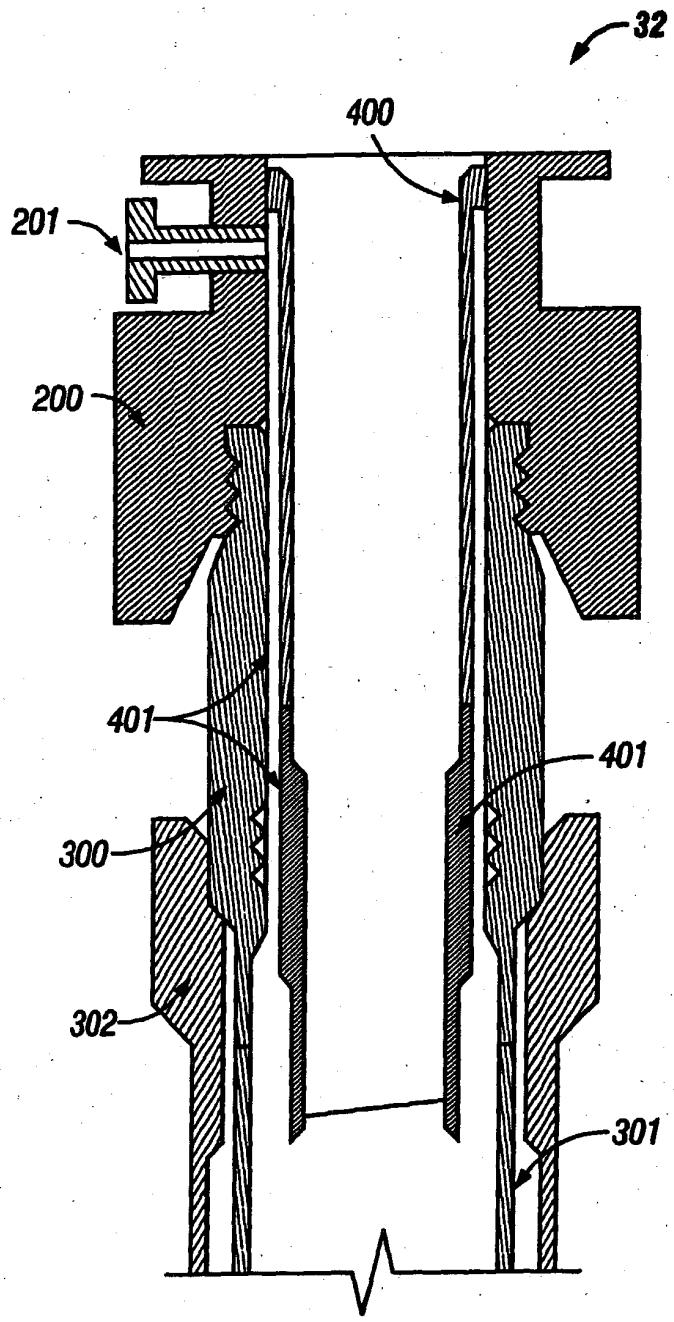


FIG. 3

FIG. 4

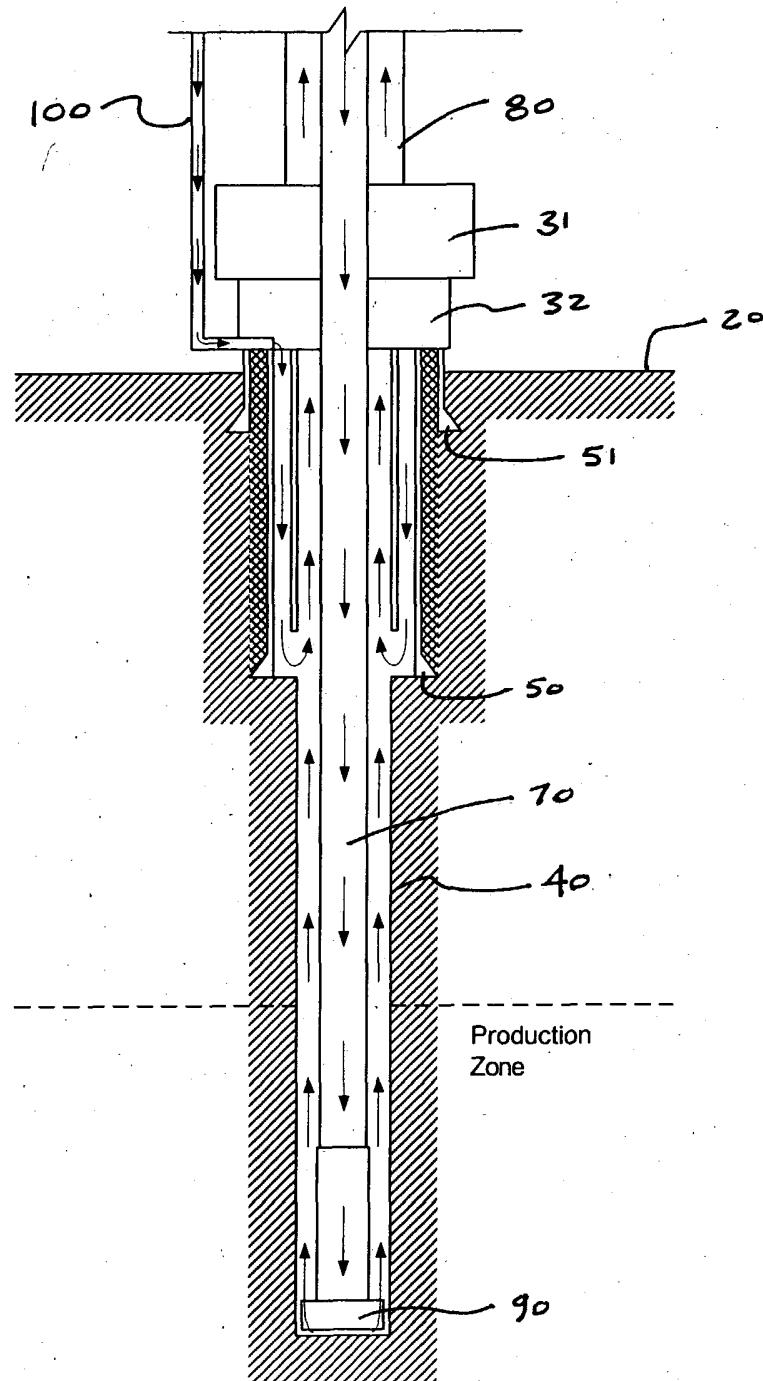


FIG. 5

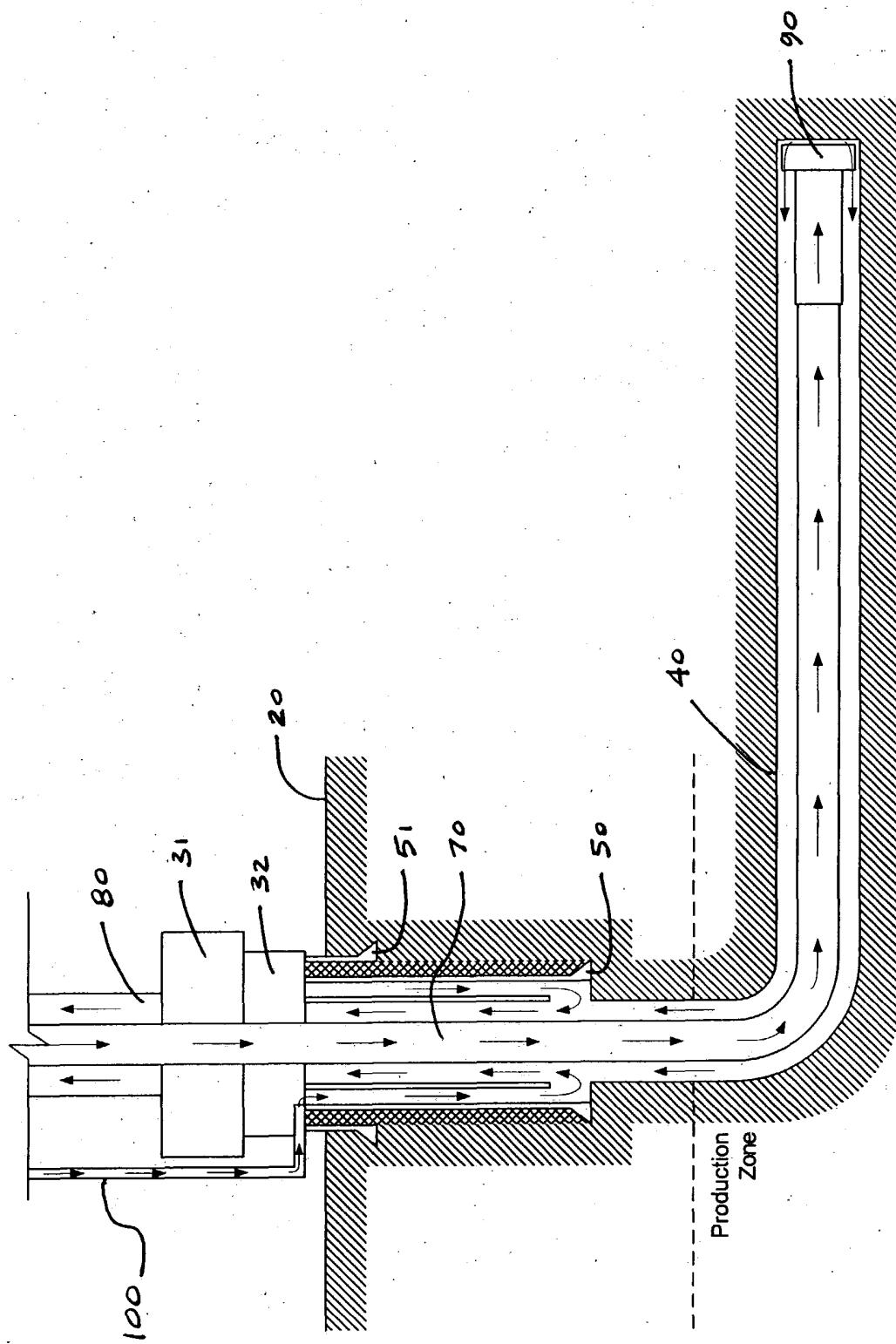


FIG. 6

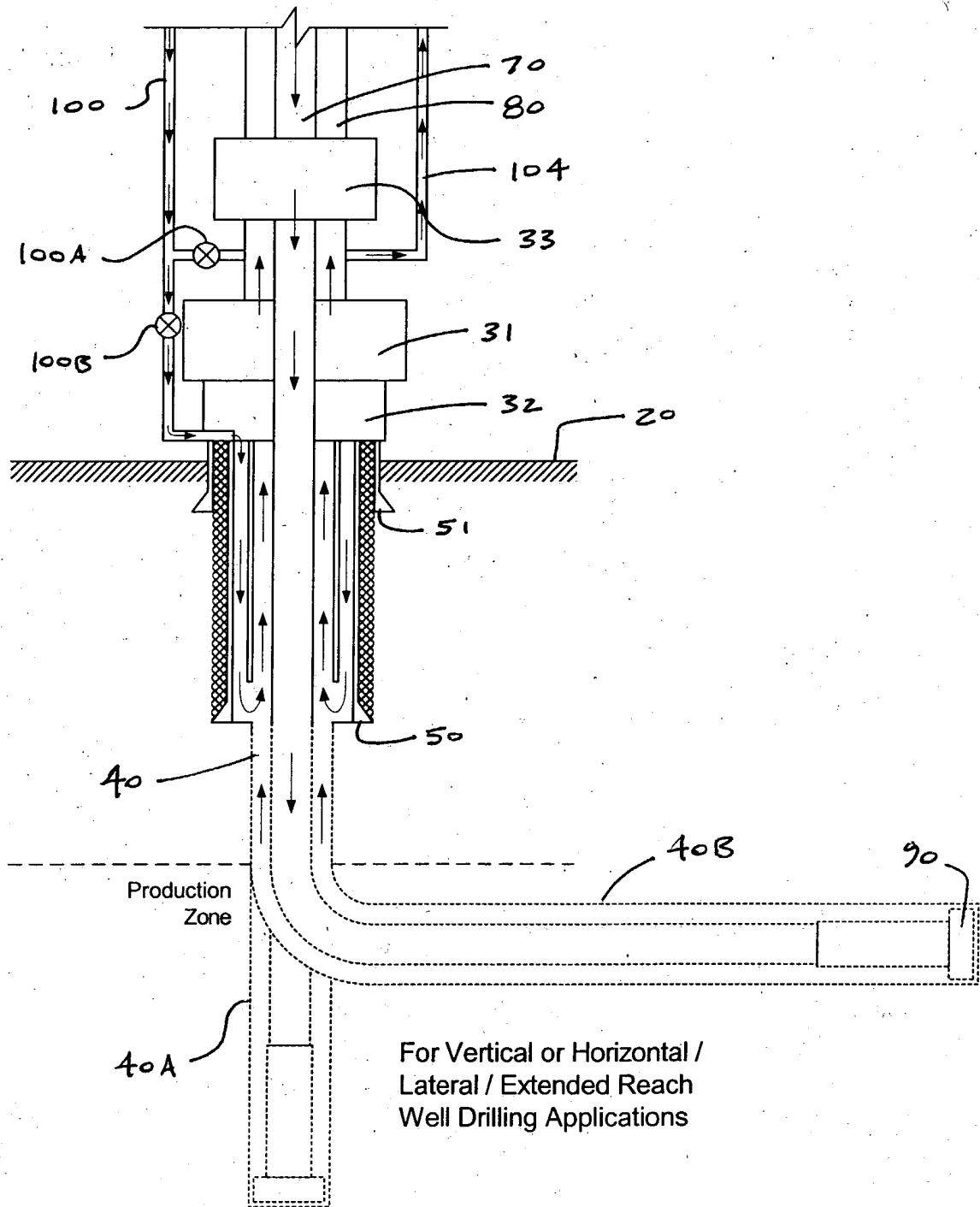


FIG. 7A

(PRIOR ART)

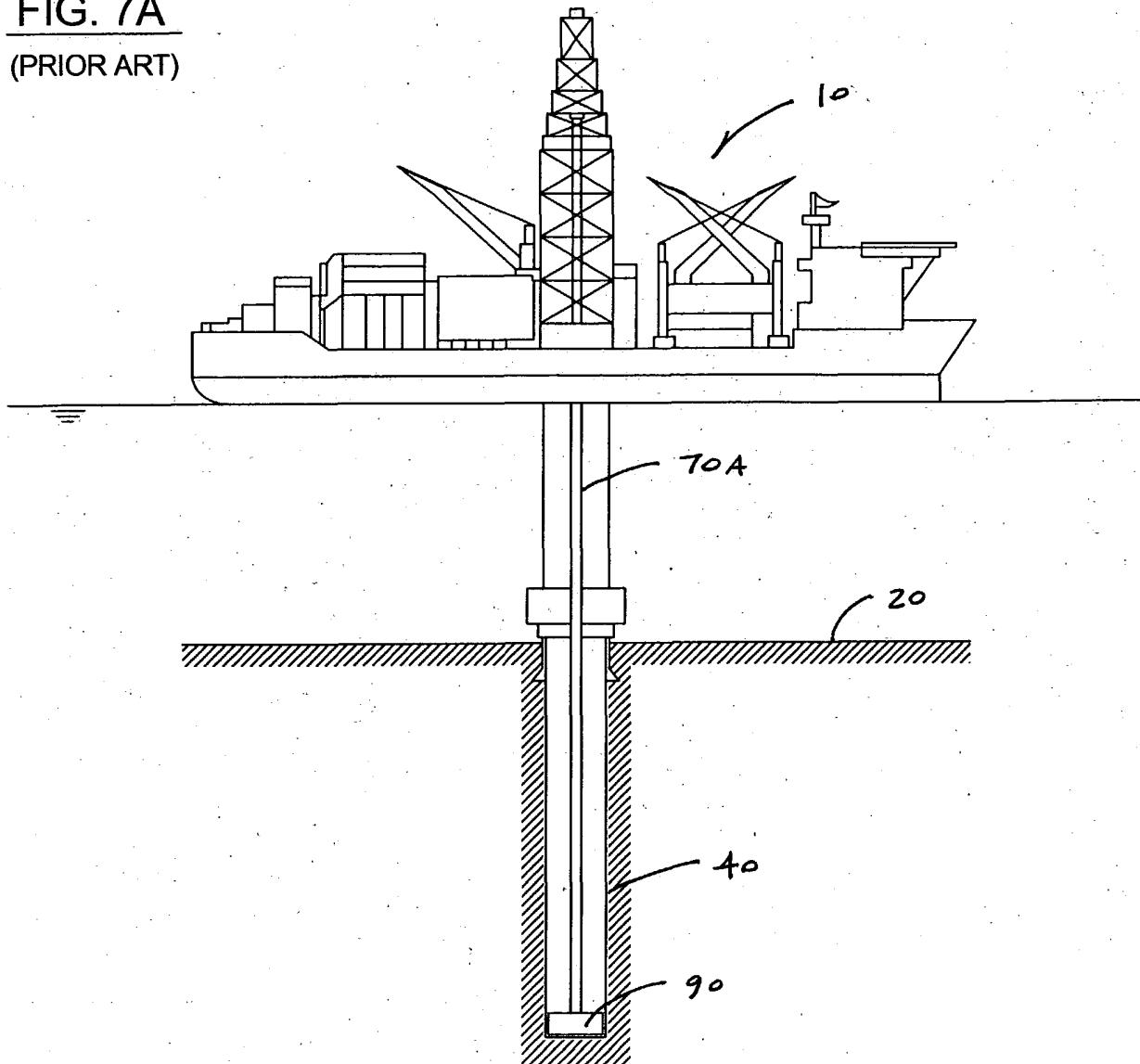


FIG. 7B

(PRIOR ART)

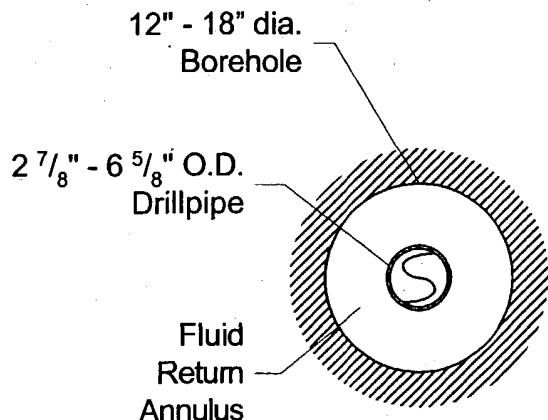


FIG. 8A

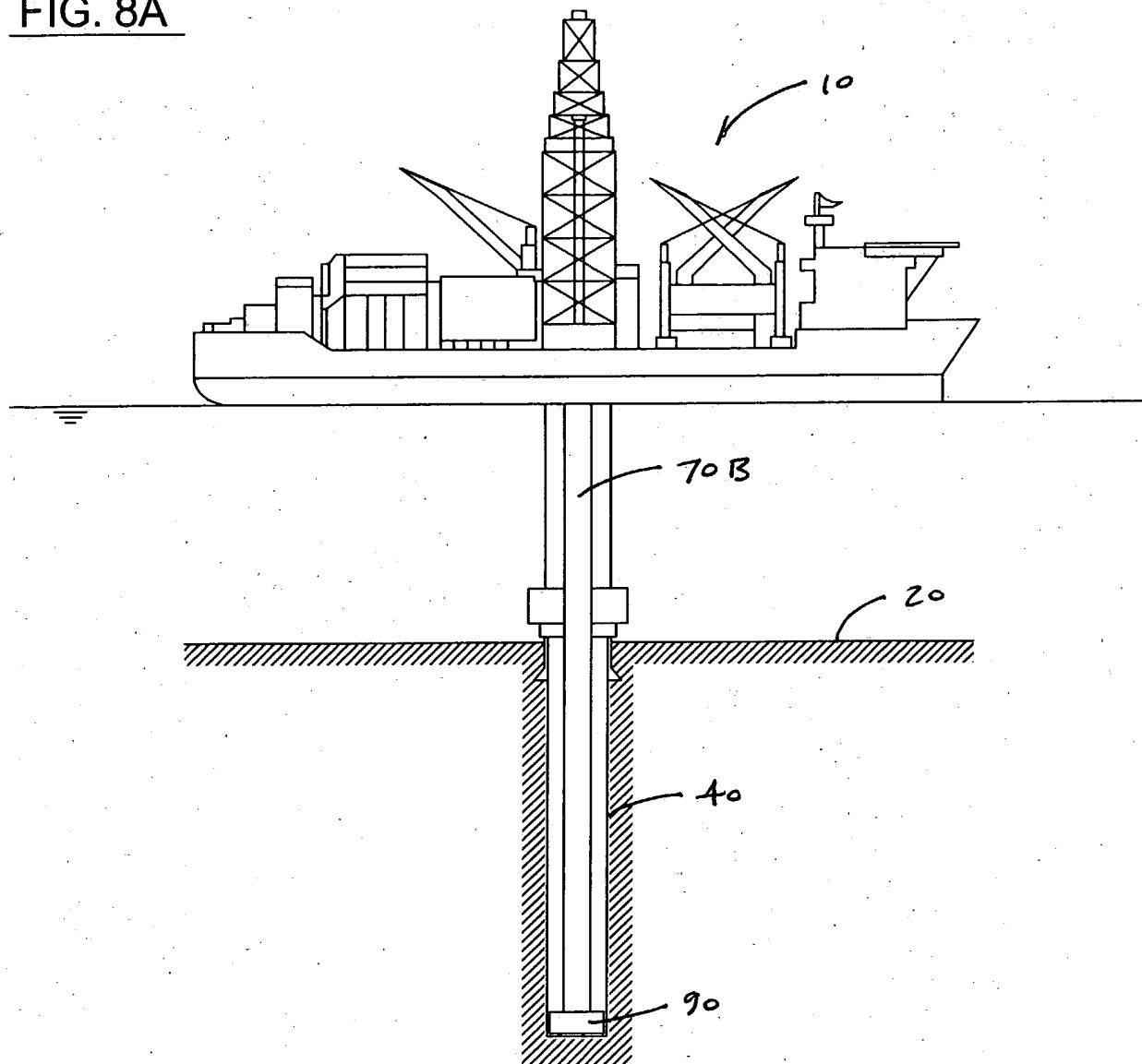


FIG. 8B

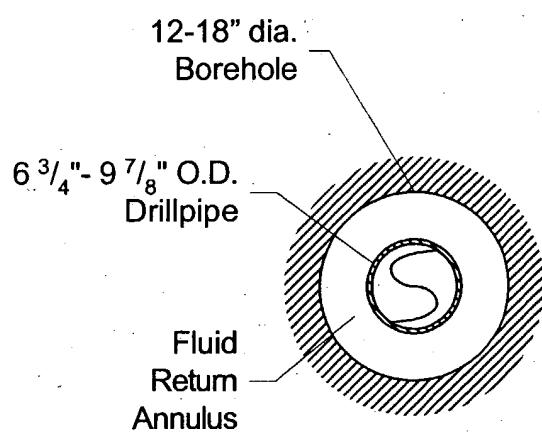


FIG. 9A

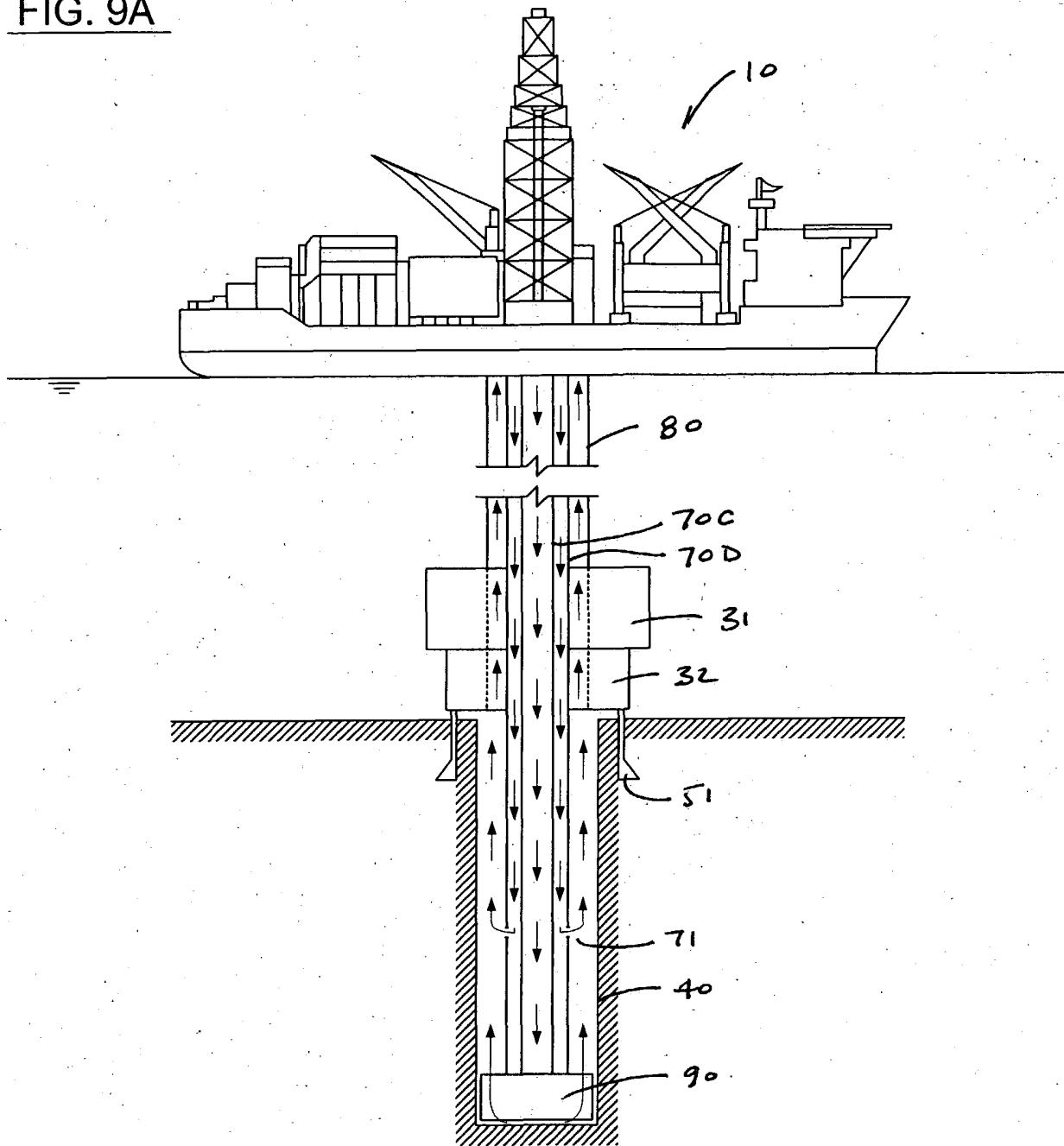
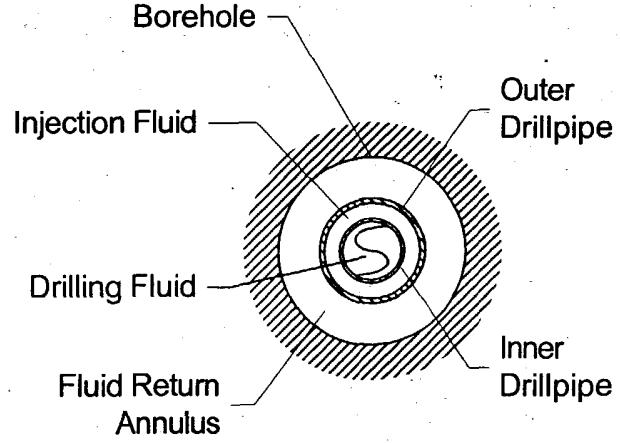


FIG. 9B



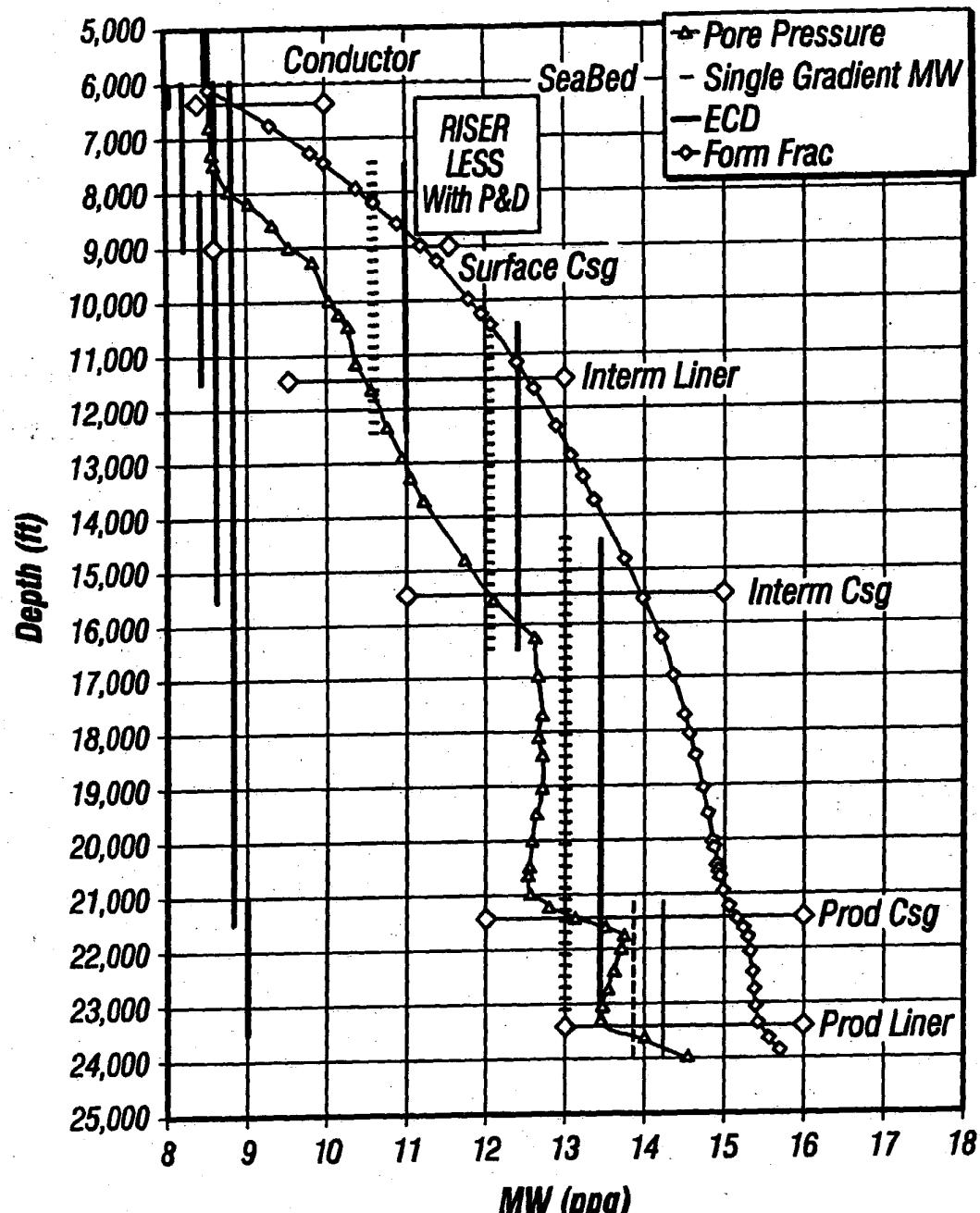


FIG. 10

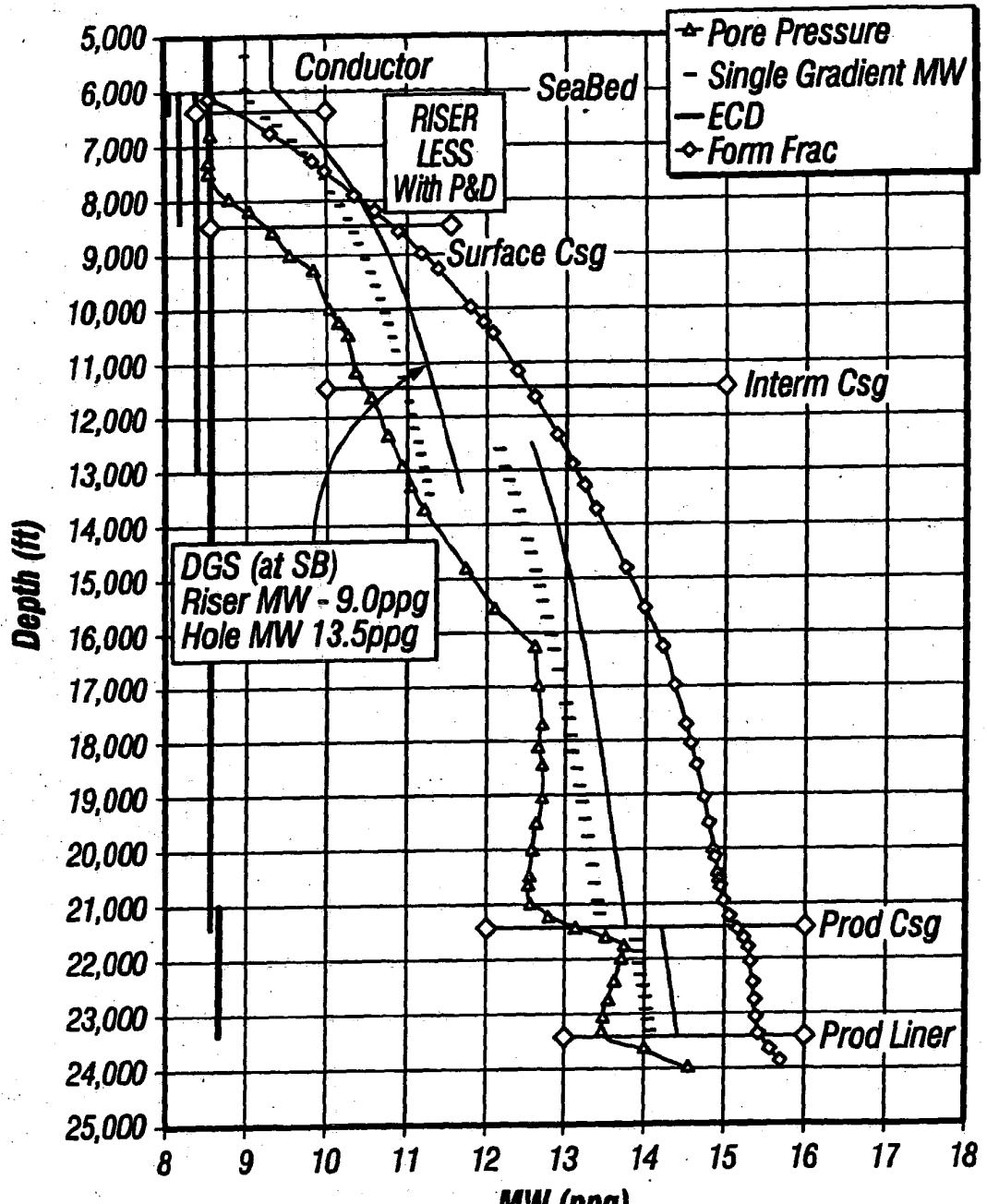


FIG. 11

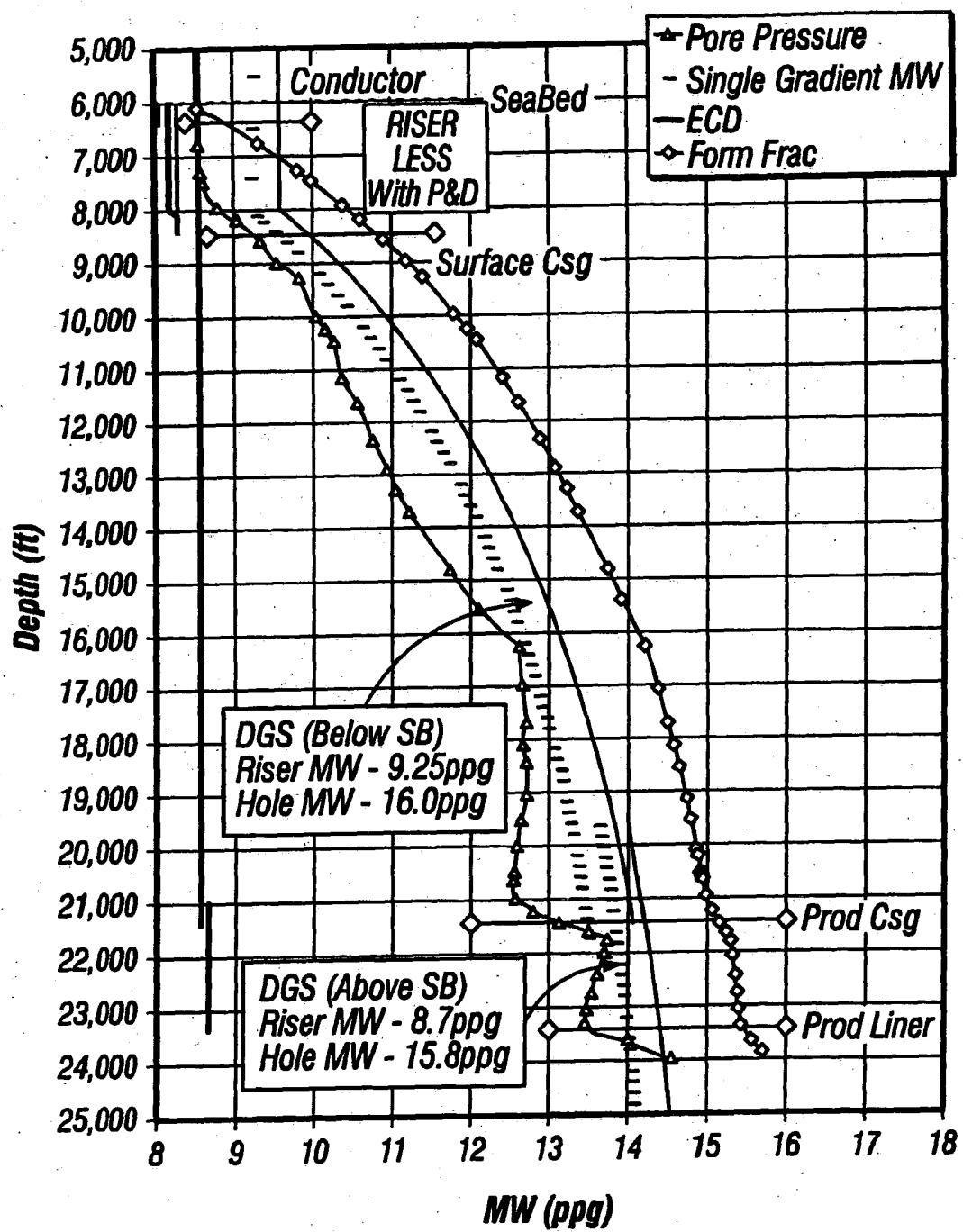


FIG. 12

**Light Fluid Injection at 800ft below Surface /
ERD or Horizontal Drilling with Viscous base fluid and
dilute with Heavy Fluid at 4,000ft**

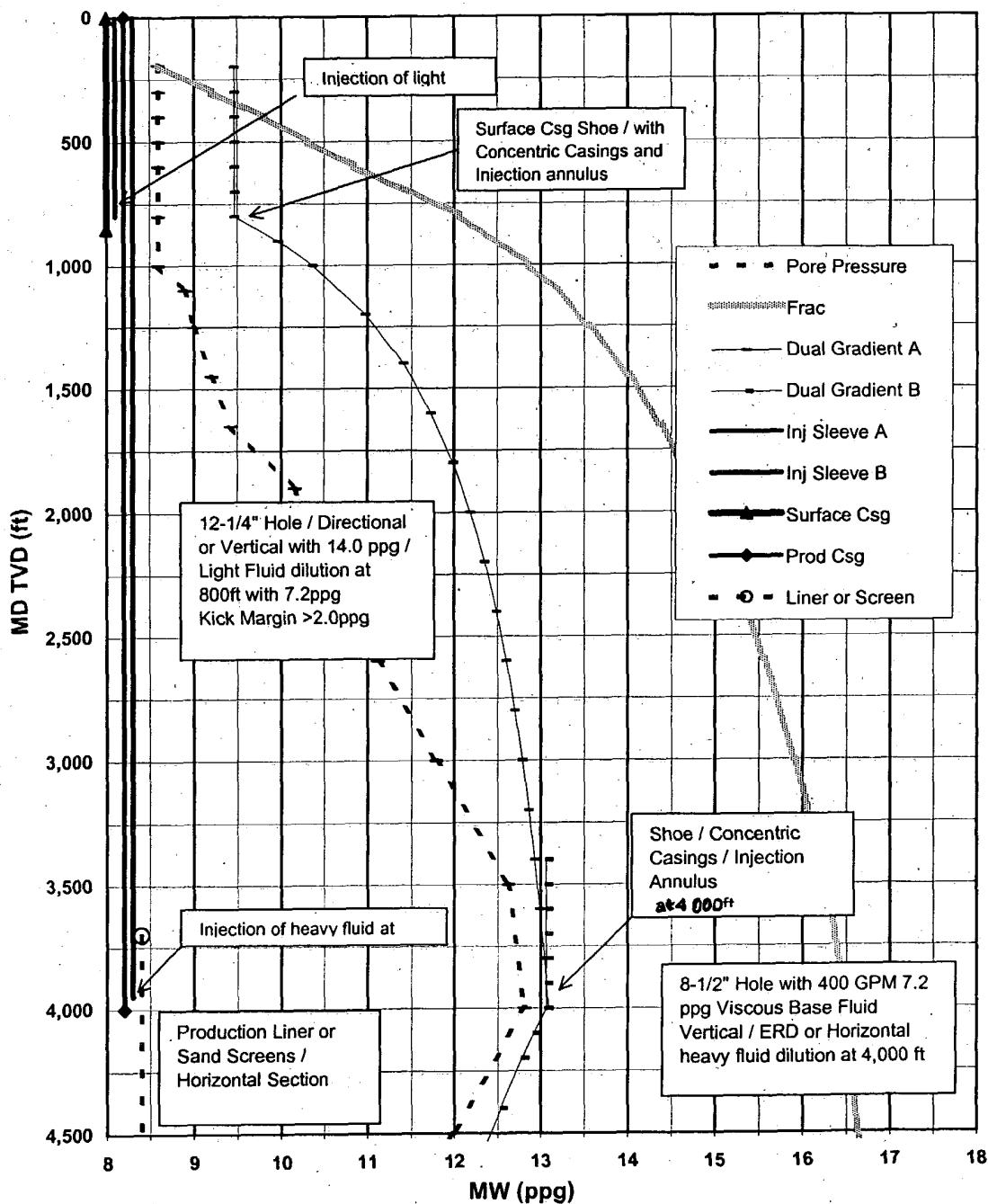


FIG. 13

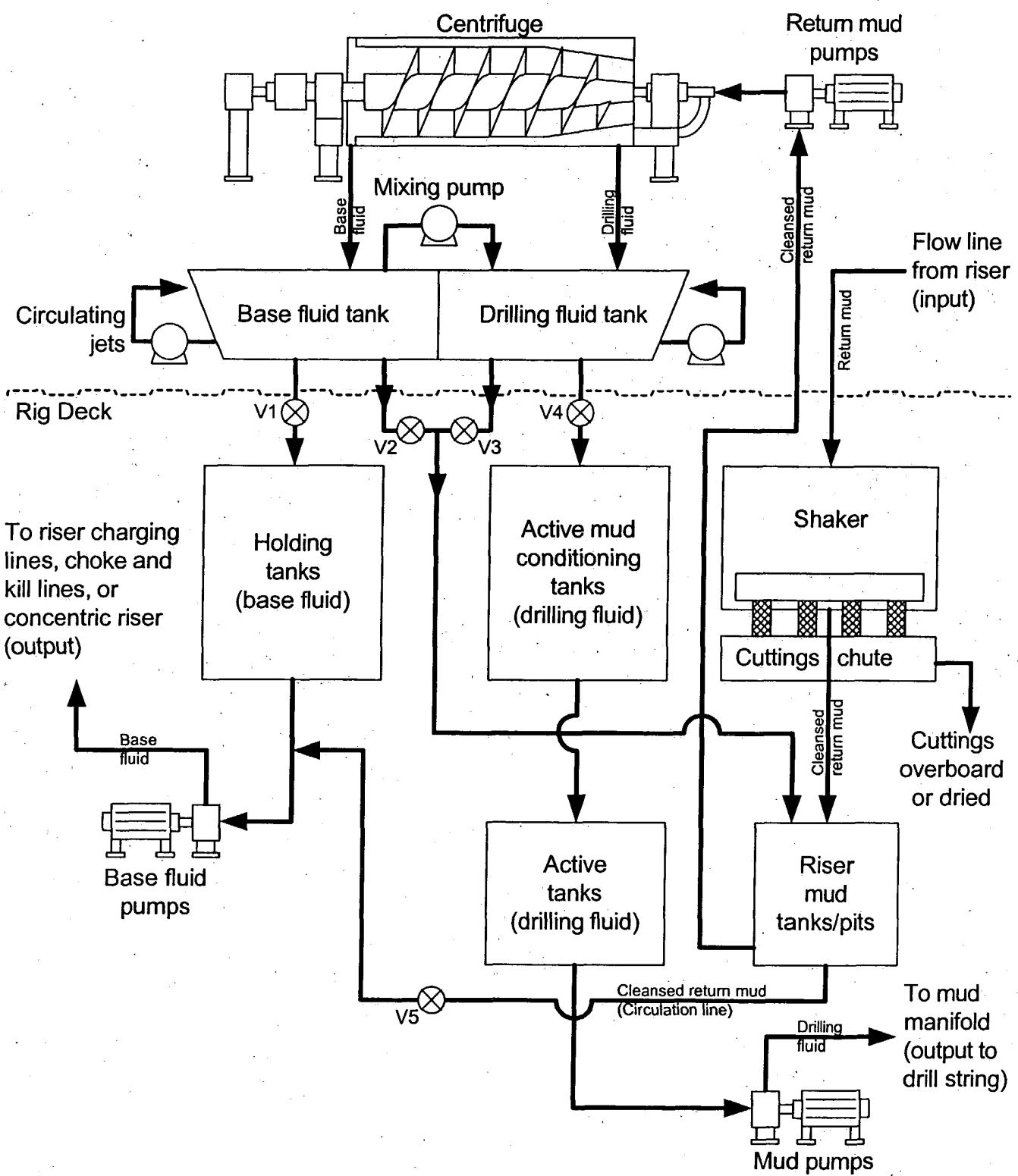


FIG. 14

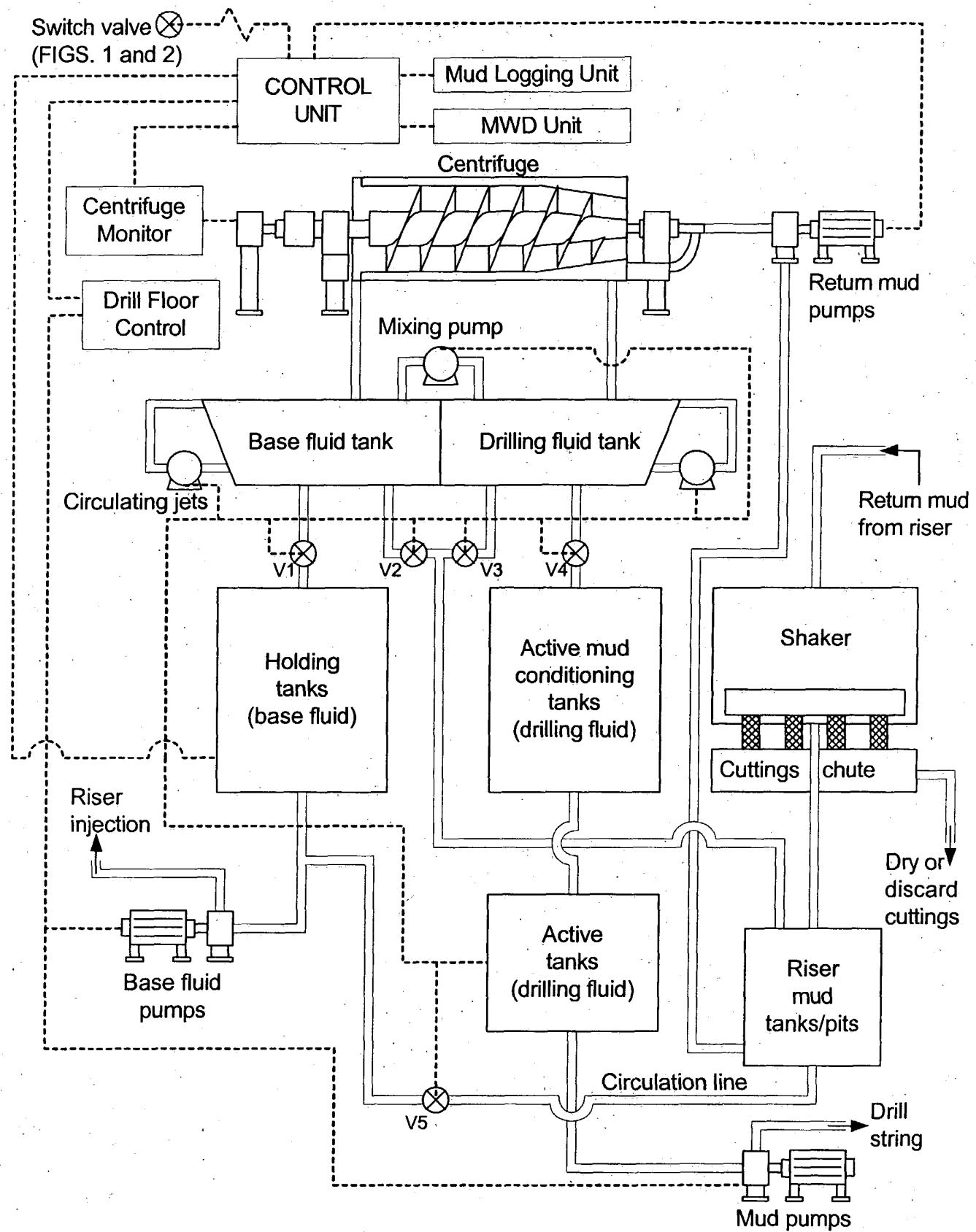


FIG. 15

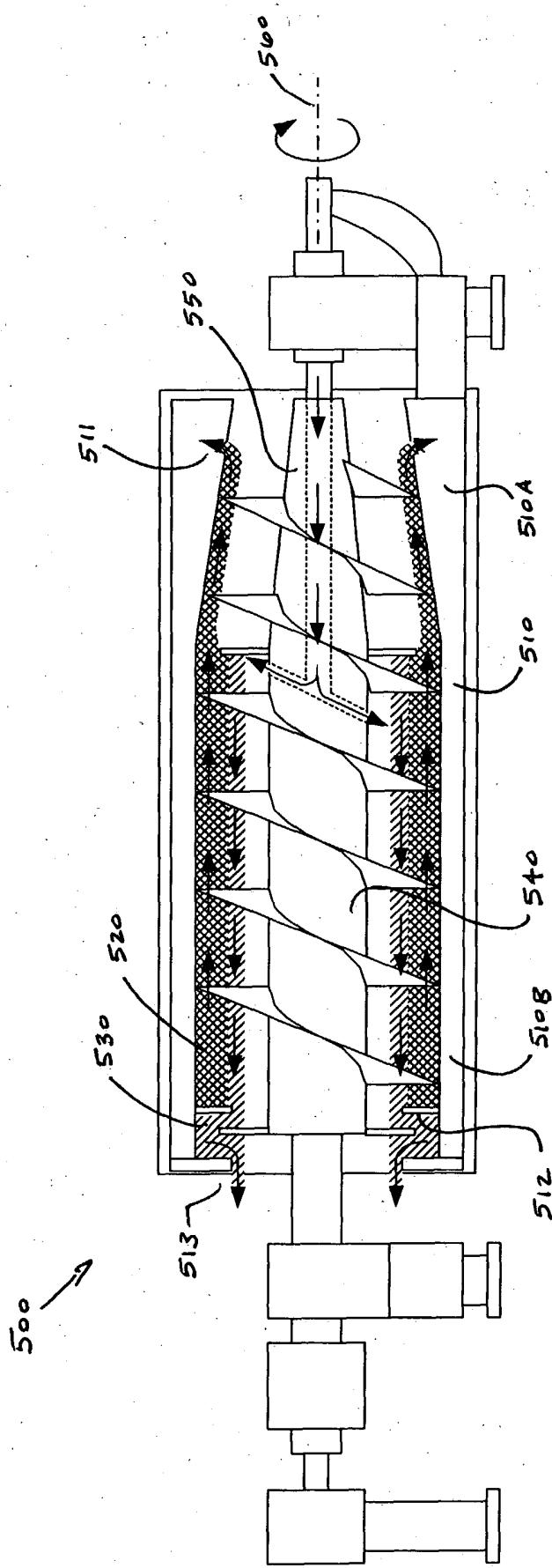


FIG. 16